# IMMOBILIZATION OF AMP-DEAMINASE IN ACRYLAMIDE-GLYCIDYLMETHACRYLATE COPOLYMER

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The enzyme AMP-deaminase was entrapped in an acrylamide-glycidylmethacrylate copolymer. No leakage of AMP-deaminase was observed from the copolymer. The optimum pH of native AMP-deaminase was 5.6. The pH was displaced to 5.0 with immobilization in the copolymer. The immobilized AMP-deaminase column maintained more than 95% of initial activity after 10 days of operation.

### INTRODUCTION

Many methods are now available for the immobilization of enzymes (1,2). Enzymes can be immobilized by entrapment within the interstitial spaces of cross-linked water-insoluble polymers. The most commonly employed cross-linked polymer for enzyme entrapment is the well-known polyacrylamide gel system (3,4). However, enzymes of low molecular weight often permeate out of the gel matrix. AMP-deaminase (E.C. 3.4.5.6) was immobilized in gel obtained from copolymerization of acrylamide and glycidylmethacrylate. The properties of immobilized AMP-deaminase are described in this paper.

#### MATERIALS AND METHOD

### Materials

AMP-deaminase (Aspergillus sp. 110,000 U/g) was obtained from Amano Pharmaceutical Company. Acrylamide and N,N'-methylene bisacrylamide were purchased from Wako Pure Chemicals Industries. Glycidyl-methacrylate was obtained from Mitsubishi Gas Chemicals Company.

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Other solvents and reagents were commercially available analytical reagents or laboratory grade materials. Deionized water was used in all procedures.

## Entrapment of AMP Deaminase

Various amounts of acrylamide, N,N-methylenebisacrylamide, and glycidylmethacrylate were suspended in 10 ml of enzyme solution (1580 U/ml.\* The total volume of reaction mixture was adjusted to 20 ml with 0.1 M phosphate buffer (pH 5.6). The solution was then saturated with nitrogen gas for 15 min; the polymerization was initiated with 0.25 ml of 10% dimethylaminopropionitrile and 0.25 ml of 5% potassium persulfate and allowed to proceed for 20 min at 20°C. The gel obtained was crushed with a homogenizer and washed with 100 ml of 0.1 M phosphate buffer solution (pH 5.6). The enzyme entrapped was calculated indirectly from the amount of the enzyme eluted in phosphate buffer solution.

## Enzyme Assay

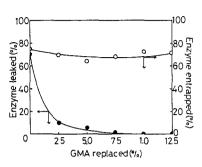
Unless otherwise noted, standard assays of the native AMP-deaminase and immobilized AMP-deaminase were carried out as follows:  $50 \mu g$  of AMP-deaminase or  $100-200 \, \text{mg}$  of immobilized AMP-deaminase was added to  $20 \, \text{ml}$  of  $0.05 \, \text{M}$  acetate buffer (pH 5.6) containing  $25 \, \text{mg}$  of 5'-adenylic acid and incubated for  $30 \, \text{min}$  at  $37^{\circ}\text{C}$  with shaking. A total of  $0.5 \, \text{ml}$  of 2% perchloric acid solution was added to  $0.5 \, \text{ml}$  of reaction mixture. The reaction mixture was sampled before the start of the reaction and after  $30 \, \text{min}$  of reaction. The reaction mixture was diluted and finally adjusted to  $50 \, \text{ml}$ , and the absorbance at  $265 \, \text{nm}$  was determined spectrophotometrically (5).

## Column Reaction

The apparatus used for experiments consists of a water-jacketed reactor (diameter 1.2 cm, height 5.0 cm, volume 5.7 cm<sup>3</sup>), a peristaltic pump (Mitsumi Science Company, Model SJ-1210), and a fluid reservoir. A total of 5.2 g of immobilized AMP-deaminase (2960 U/g dry gel) was placed in the reactor and 0.1% adenylic acid in 0.03 M acetate buffer (pH 5.0) was employed at SV 3 h<sup>-1</sup>.

<sup>\*</sup> One unit of activity is defined as the production of 1  $\mu$ mol of inosinic acid produced per minute at 37°C.

FIG. 1. Effect of replacement of acrylamide with glycidylmethacrylate (GMA) on the leakage of AMP-deaminase. Various AMP-deaminase gels were employed. A total of 100 mg of immobilized AMP-deaminase was suspended in 5 ml of 0.07 M phosphate buffer solution (pH 5.0) and incubated for 42 h at 20°C. The activities of the immobilized AMP-deaminase and the solution were determined under standard conditions. •, Enzyme leaked; O, enzyme entrapped.



#### RESULTS AND DISCUSSION

Preliminary experiments showed that the gel obtained from 17.5 wt/vol% of acrylamide and 2.5% of N,N'-methylenebisacrylamide is suitable for the immobilization of AMP-deaminase. However, 70% of the AMP-deminase activity was lost during 42 h incubation at 20°C. This result was caused by the leakage of AMP-deaminase from polyacrylamide gel.

A 20% (wt/vol) gel preparation consisting of 2.5% N,N-methylenebisacrylamide, and various amounts of acrylamide and glycidylmethacrylate was used in the following experiments. Figure 1 shows the effect of the replacement of acrylamide with glycidylmethacrylate on the leakage of AMP-deaminase. No leakage of AMP-deaminase was observed when 10% of acrylamide was replaced with glycidylmethacrylate. Therefore, the gel matrix of the acrylamide-glycidylmethacrylate copolymer may be smaller than that of polyacrylamide. Furthermore, it is assumed that the coupling of the epoxy group of glycidylmethacrylate with free amino groups of AMP-deaminase occurs during copolymerization. In the present work, our experiments did not offer further corroborating evidence for this postulate. Approximately 70% of the added AMP-deaminase was entrapped in the copolymer (Fig. 1). A 20% gel preparation consisting

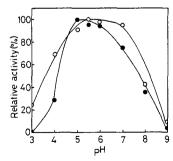


FIG. 2. The pH-activity profiles of native AMP-deaminase and immobilized AMP-deaminase. A total of 100 mg of immobilized AMP-deaminase or  $50~\mu g$  of AMP-deaminase was used. The enzyme assay was carried out under standard conditions at various pH values; 0.07 M citrate buffer (pH 3.0), 0.07 M acetate buffer (pH 4–5), 0.07 M phosphate buffer (pH 6–7), and 0.07 M veronal buffer (pH 8–9) were employed.  $\bigcirc$ , Native AMP-deaminase,  $\bigcirc$ , immobilized AMP-deaminase.

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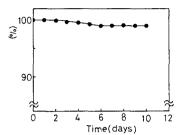


FIG. 3. Stability of the immobilized AMP-deaminase column. The activity of the immobilized AMP-deaminase column was determined under standard conditions.

of 15.7% acrylamide, 2.5% N,N-methylenebisacrylamide, and 1.8% glycidylmethacrylate was used thereafter.

Figure 2 shows pH-activity profiles of native AMP-deaminase and immobilized AMP-deaminase. The optimum pH of native AMP-deaminase was 5.6, and it was displaced to 5.0 on immobilization in the copolymer. Immobilized AMP-deaminase was more unstable than native AMP-deaminase under acidic conditions as shown in Fig. 2.

Figure 3 shows the operational stability of the immobilized AMP-deaminase column by continuously passing (downflow) a substrate solution at 37°C. The column maintained more than 95% of initial activity after 10 days of operation, indicating that the column is very stable.

In conclusion, the acrylamide-glycidylmethacrylate copolymer is suitable for entrapment of low molecular weight enzymes.

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